

Application Instructions

Application Instructions #1 - Peel and Stick

- 1) With clean, dry hands peel protective liner back about 2" from one end and position piece on surface. Continue to remove liner. Press product firmly in place as liner is removed.
- 2) For small pieces: Peel liner off piece. Holding piece by its edges, curve it gently with the adhesive side out. Align the middle of the piece with the middle of the target surface and press down.
- 3) Finally, press piece into firm contact with surface starting in the middle and working out towards the edges.

• Pipe Marking / Hand Rail Solutions

Here are some solutions for installing our 50F-stripe tape to pipes

- A) Rough Surfaces such as cast pipes or bumpy steel, use a file to take off some of the rough edges, then clean well and use an adhesive primer. If needed use our Welmount foam tape on the pipe first, then apply the stripe tape onto the foam tape.
- B) Flagging caused by the tape flattening out and coming off the pipe along the vertical edges. Use our Welmount foam tape first on a properly prepared surface and then apply the stripe tape on to the foam tape.
- C) Hot Pipes when occasionally you may find a hot pipe that needs marking, apply our stripe tape to a strip of aluminum and affix to the pipe with mechanical means such as pull ties or metal hose clamps. If extreme heat is involved use a spacer between the aluminum strip and the pipe.

IMPORTANT: Minimize touching adhesive with fingers.

Application Instructions #2—Foam Tape

• Die Cut Pieces

- 1) With clean, dry hands remove piece from pad and apply to surface or product.
- 2) Remove release liner from applied die cut piece.
- 3) Align product and press into firm contact with surface starting in the middle and working out towards the edges.

• Rolls

- 1) With clean, dry hands unroll about 2" and position on surface or product. While pressing firmly in place continue to unroll.
- 2) Remove release liner from applied piece.
- 3) Align product and firmly press into contact with surface.

Application Instructions #2—Continued

• Products with Foam Tape Pre-applied

- 1) With clean, dry hands peel protective liner back about 2" from one end and position piece on surface. Continue to remove liner. Press firmly in place as liner is removed.
- 2) For small pieces: Peel liner off piece. Holding piece by its edges, curve it gently with the adhesive side out. Align the middle of the piece with the middle of the target surface and press down.
- 3) Finally, press piece into firm contact with surface starting in the middle and working out towards the edges.

IMPORTANT: Minimize touching adhesive with fingers.

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Application Instructions #3—Mechanically Fasten

- 1) Snap a line on the wall to mark where the top of the extrusion will be located.
- 2) Hold the extrusion to the snapped line and mark the studs or spots you will be drilling the holes for your mounting hardware. Be sure to mark both the wall and extrusion so they are in alignment. Then, drill your holes. If you are using wall anchors tap them in at this time.
- 3) Secure the extrusion to the wall following your snapped line.
- 4) Apply the tape, per application instruction #1, in the recessed area of the extrusion.

It may be easier to secure all of the extrusions to the wall butting one to another before applying the tape.

Application Instructions #4—Construction Adhesive

- 1) The recommended construction adhesive is Loctite® 8X. This product is available at most industrial supply companies.
- 2) All surfaces must be smooth, clean, dry, oil-free and at a minimum recommended surface temperature (50 degrees F) before applying product. Do not apply to damp or wet surfaces.
- 3) Using a caulking gun apply a 1/4" bead of Loctite® 8X to the entire back side of the Glo Brite® product you are applying.*
- 4) Turn the Glo Brite® product over and push down into place.
- 5) Utilize a plastic squeegee or rubber roller going over the surface to make sure the Glo Brite® product is securely in place.
- 6) If oozing occurs remove the excess adhesive by using latex gloves and removing the excess with your fingers.
- 7) Allow at least (4) hours before walking on applied product. This product fully cures in 24 hours.

* A 10 oz. cartridge of Loctite® covers approximately 30 Linear Feet.